

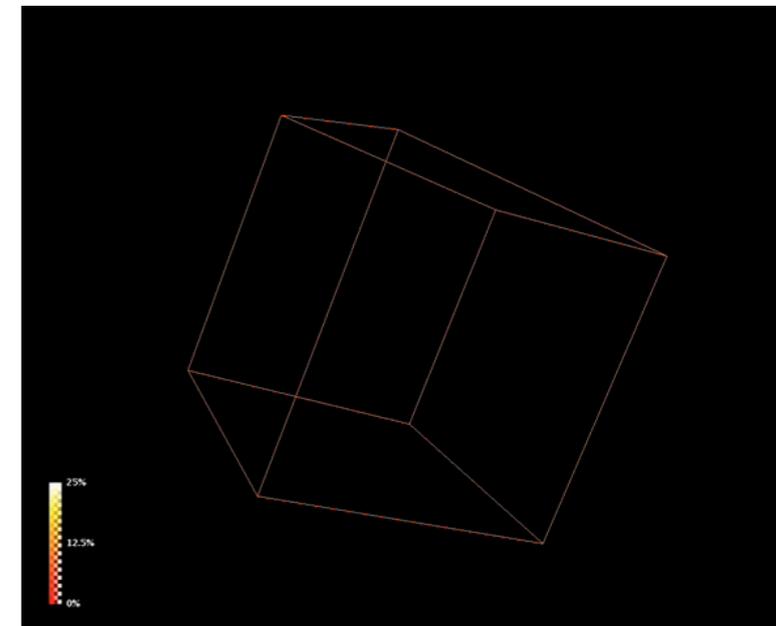
# Synchrotron X-ray Tomography of Flame Retardants in Polymers

Kyungmin Ham<sup>1</sup>, Heath A. Barnett<sup>2</sup>, and Les Butler<sup>2</sup>

<sup>1</sup>CAMD, LSU

<sup>2</sup>Dept. of Chemistry, LSU

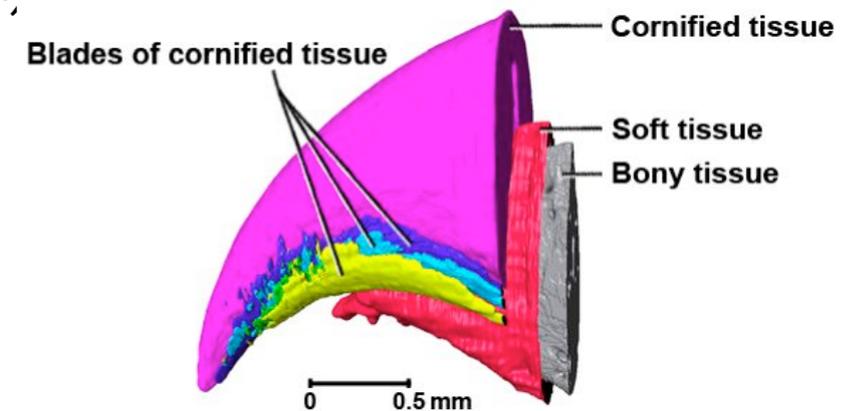
- tomography: X-ray (and e- and neutron)
  - resolution: micron to nanometers
  - time: minutes to hours
  - chemistry: elemental and phase
- flame retardants in polymer blends
  - snapshot of an inhomogeneous distribution
  - radial distribution about fiber reinforcement
  - diffusion as a function of annealing
- needed: instrumentation, mathematics, software



# software stack (Ed)

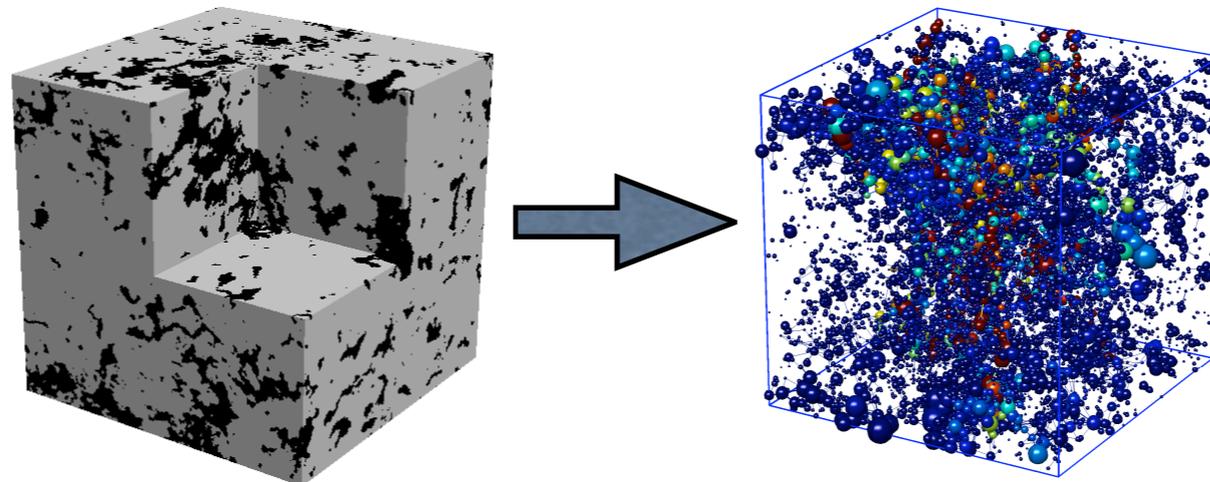
- 10 GB per experiment (1 - 10 expts / day)
- LLNL VisIT (parallelized visualization)
- file types: HDF5 and DICOM
- huge metadata needs
- currently: FileMaker Pro and collaborators append metadata to links to HDF5 files
- collaborators in LaTech, APS, Munich, and industry

New structures in cat claws discovered with synchrotron X-ray tomography.  
Homberger, 2007



Real sandstone samples provides authentic geometry for flow modeling. Applications range from environmental remediation to oil&gas recovery.

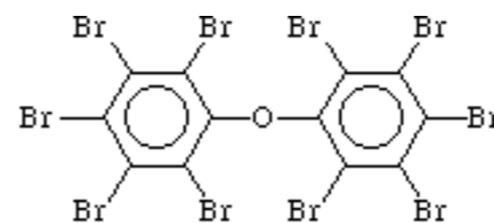
Thompson & Willson, 2008



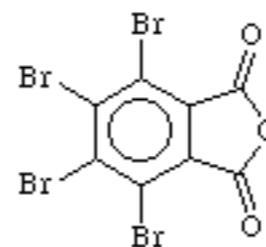
flow rates  
red = fast  
blue = slow

# Tomography and chemistry: Dispersion of flame retardants in polystyrene

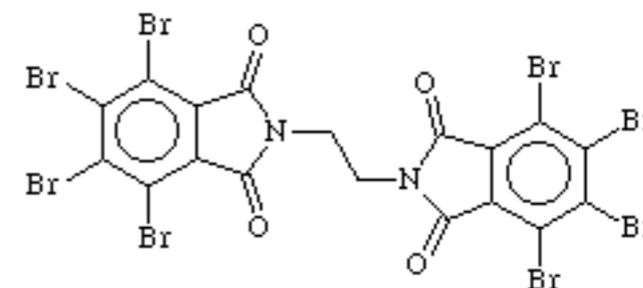
- BT-93, a phthalimide dimer, and antimony(III) oxide as synergist.
- CRT case can be up to 20 wt% Br.
- How well mixed at the micrometer scale?
- Are the chemical distributions correlated?
- As a function of time, does the system exhibit Ostwald ripening and “blooming”?



1-(2,3,4,5,6-pentabromophenoxy)-2,3,4,5,6-pentabromobenzene (Saytex 102)



3,4,5,6-tetrabromophthalic anhydride (Saytex RB-49)



3,3',4,4',5,5',6,6'-octabromo-*N,N'*-ethylenedipthalimide (Saytex BT-93)

# Some 3D Methods for Chemical Imaging

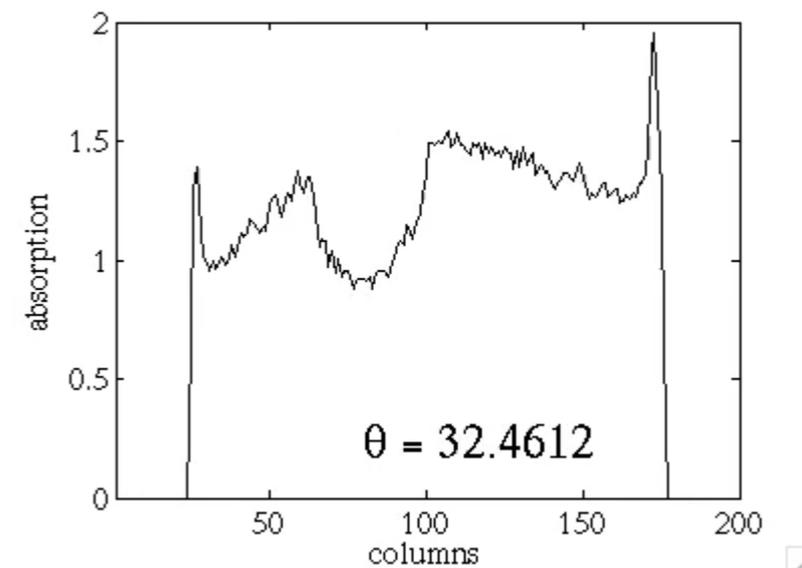
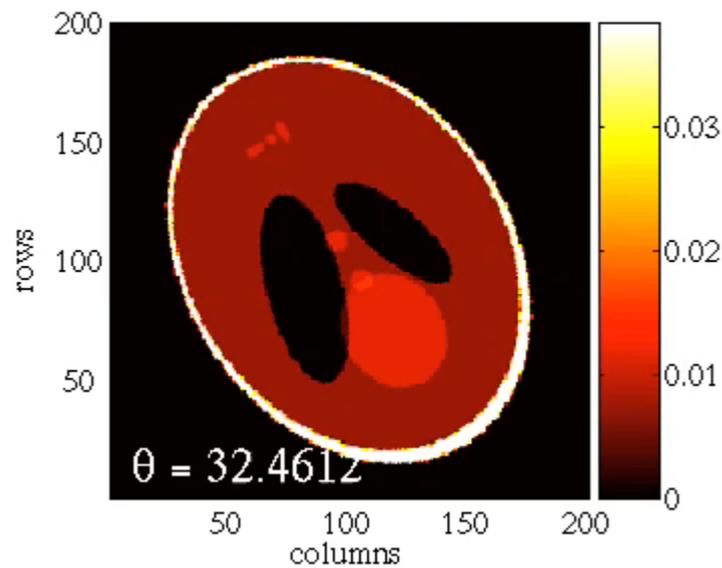
Technique	Resolution, Field of View, Expt. Time	Comments
synch. X-ray	2 $\mu\text{m}$ , $1024^3$ , 1-8 hrs	> 10 beamlines in US, mature, reliable, great elemental sensitivity for $Z \geq 35$ (Br)
$^{13}\text{C}$ & $^{31}\text{P}$ MRI	400 $\mu\text{m}$ , $128^3$ , 6 hrs	lowest S/N, poorest resolution, best chemical speciation
neutron tomo.	50 $\mu\text{m}$ , $1024^3$ , 2 hrs	~6 beamlines worldwide, some in renovation, elemental sensitivity. US: NIST, UC Davis
electron micro. tomo	2 nm, $512^3$ , ? hrs	in development; best sample geometry is a thin rod
microtome & 2D EM	2 x 2 x 50 nm, > $1024^3$ , >12 hrs	labor intensive; problems with slice-to-slice alignment

# Tomography with “Golden ratio” ordering

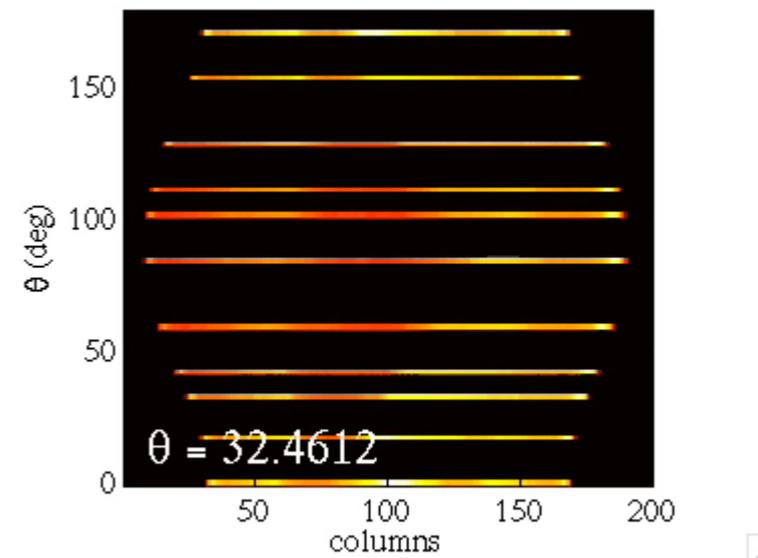
X-rays

rotate sample

acquire projections



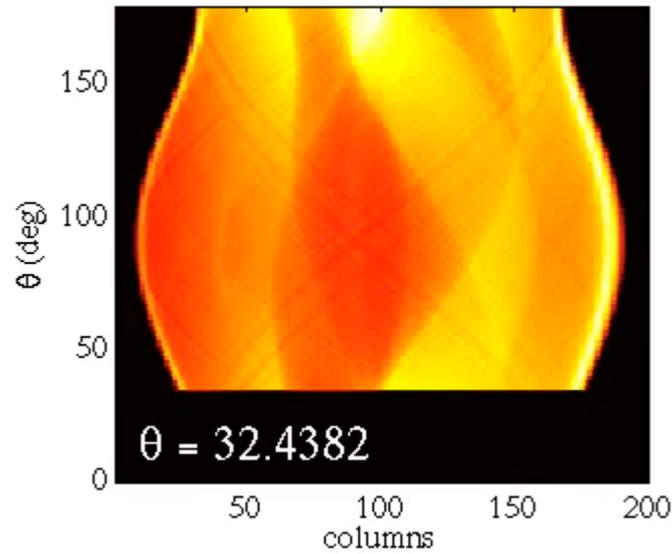
store  
projections  
in “sinogram”



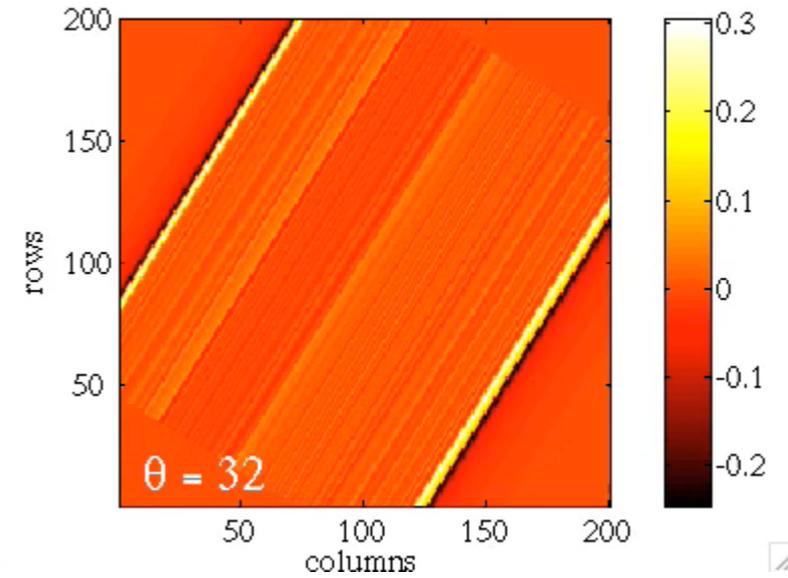
With GR, we can terminate experiment early, if necessary, and still have a reasonable image reconstruction.

# Backprojection reconstruction

use each projection

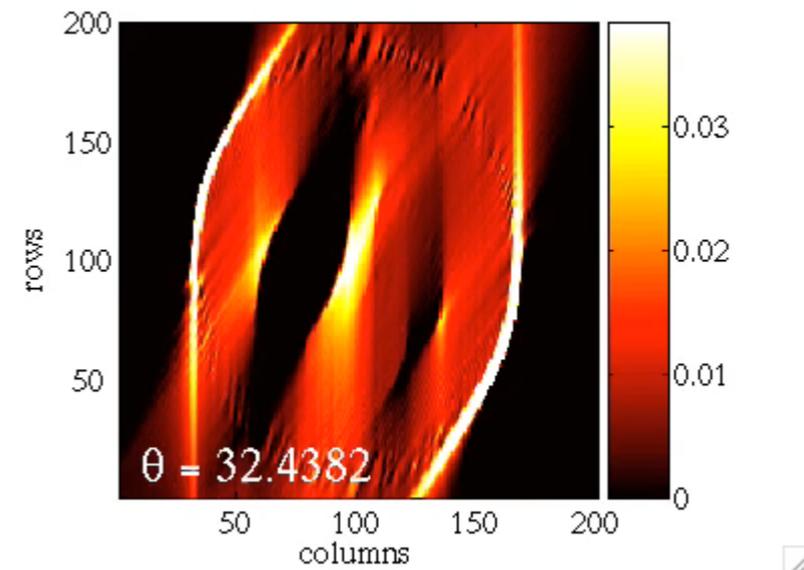


filter and rotate projections

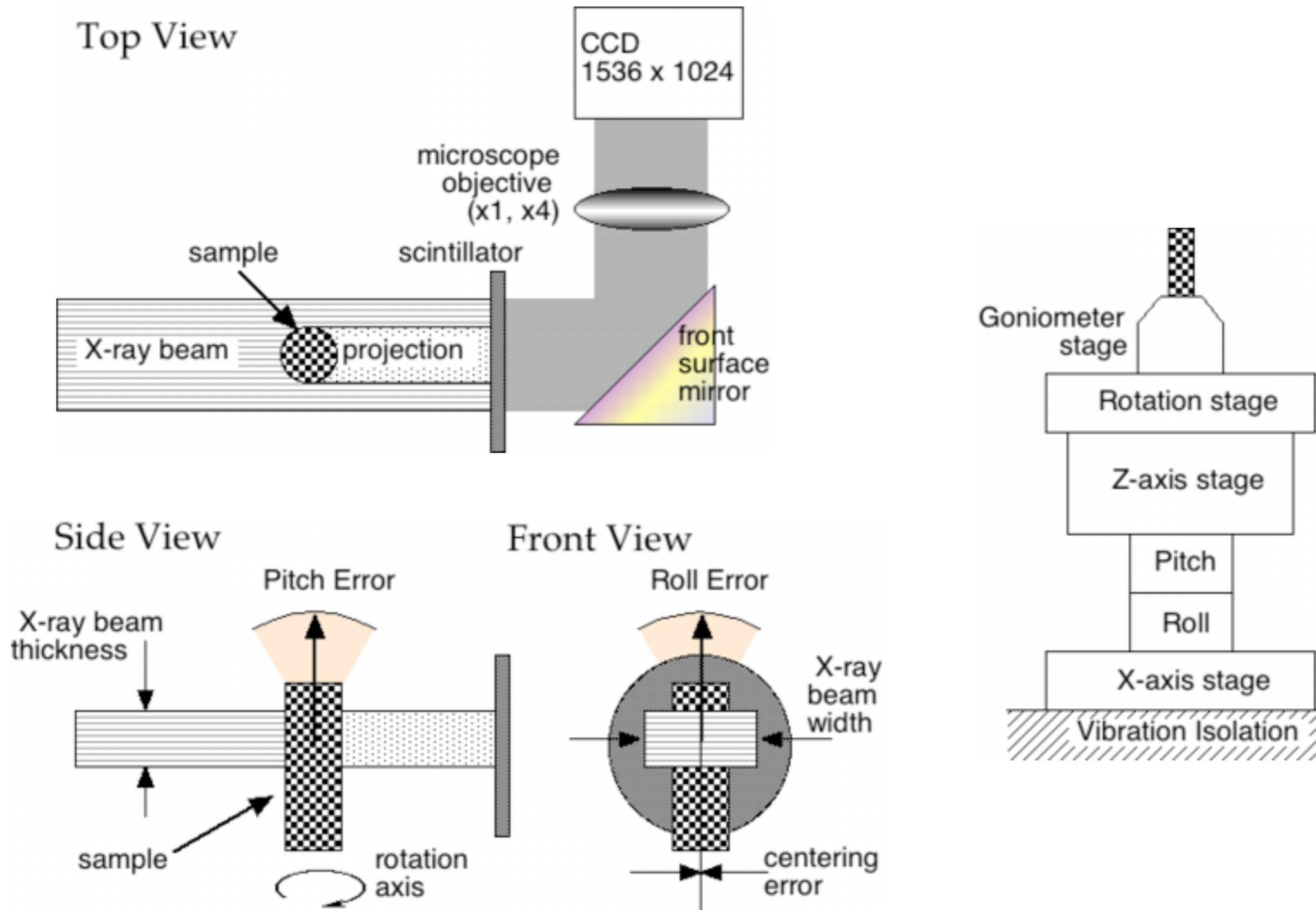


Back-projection reconstruction

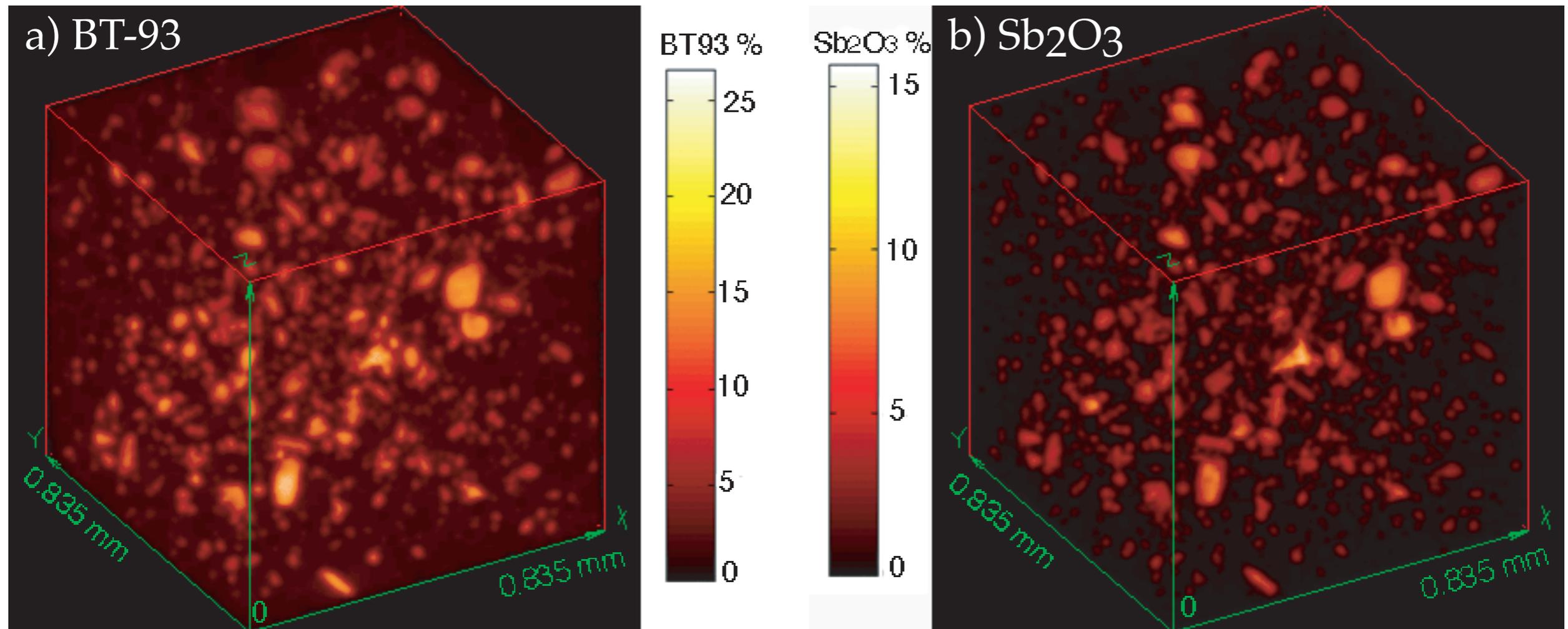
sum all  
projections to  
reconstruct image



Tomography: Acquire transmission views as a function of sample rotation angle. Requires high-accuracy sample motion, high-resolution scintillator/CCD.

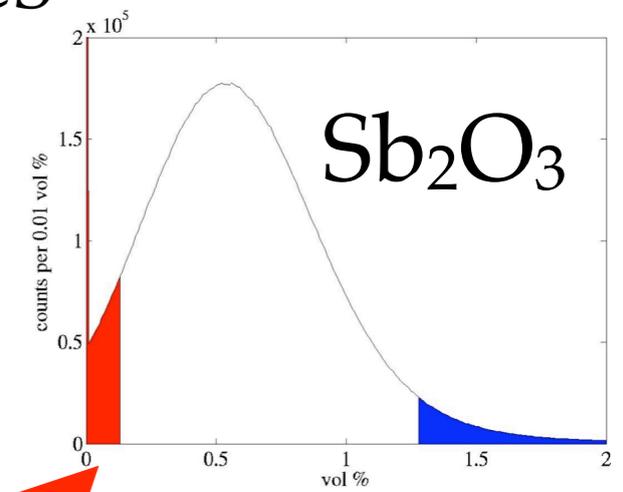
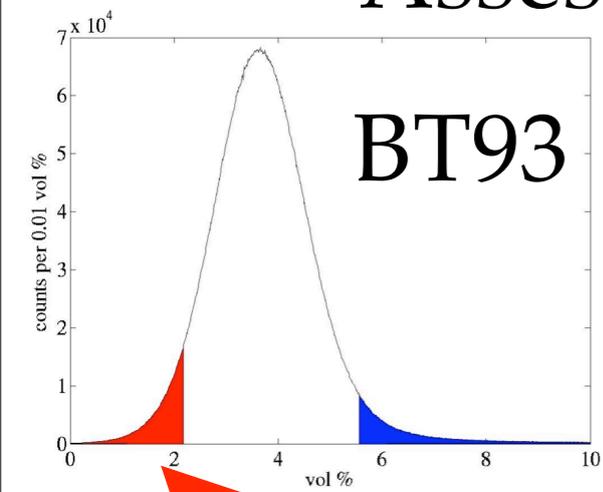


- Least squares fit of X-ray images yields two volumes of data showing BT-93 and  $\text{Sb}_2\text{O}_3$  concentration distributions. The colorbars show volume percent composition.
- Spatial correlation is obvious. Correlated with mixing order.



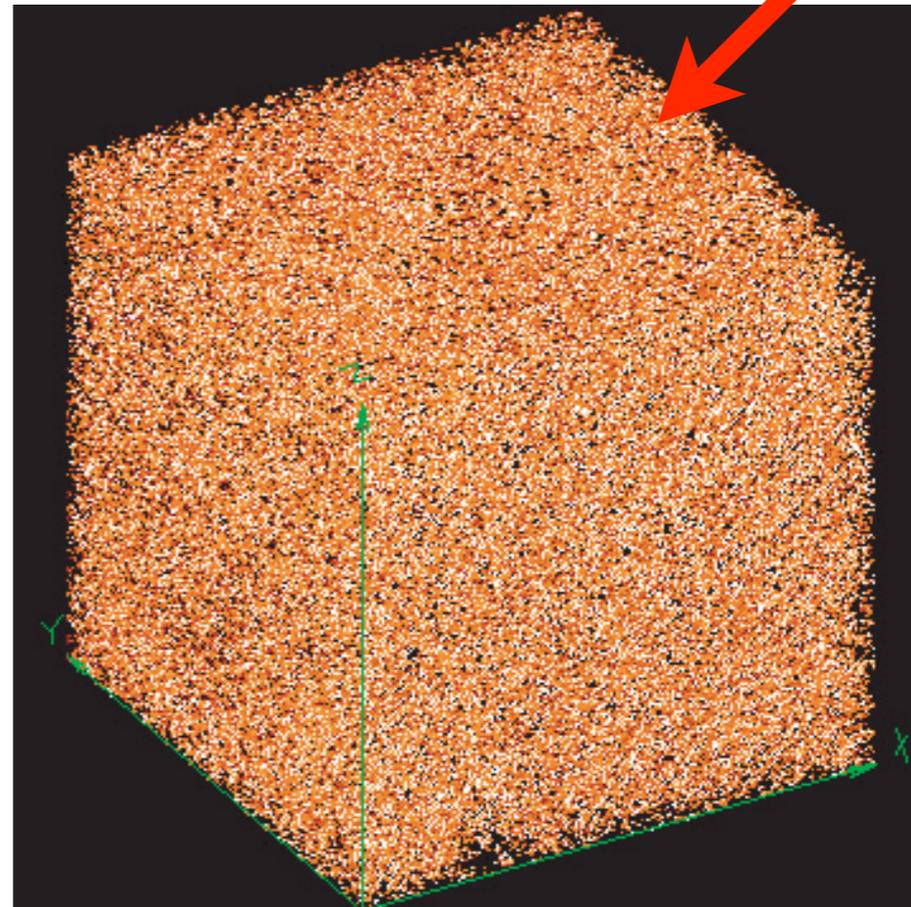
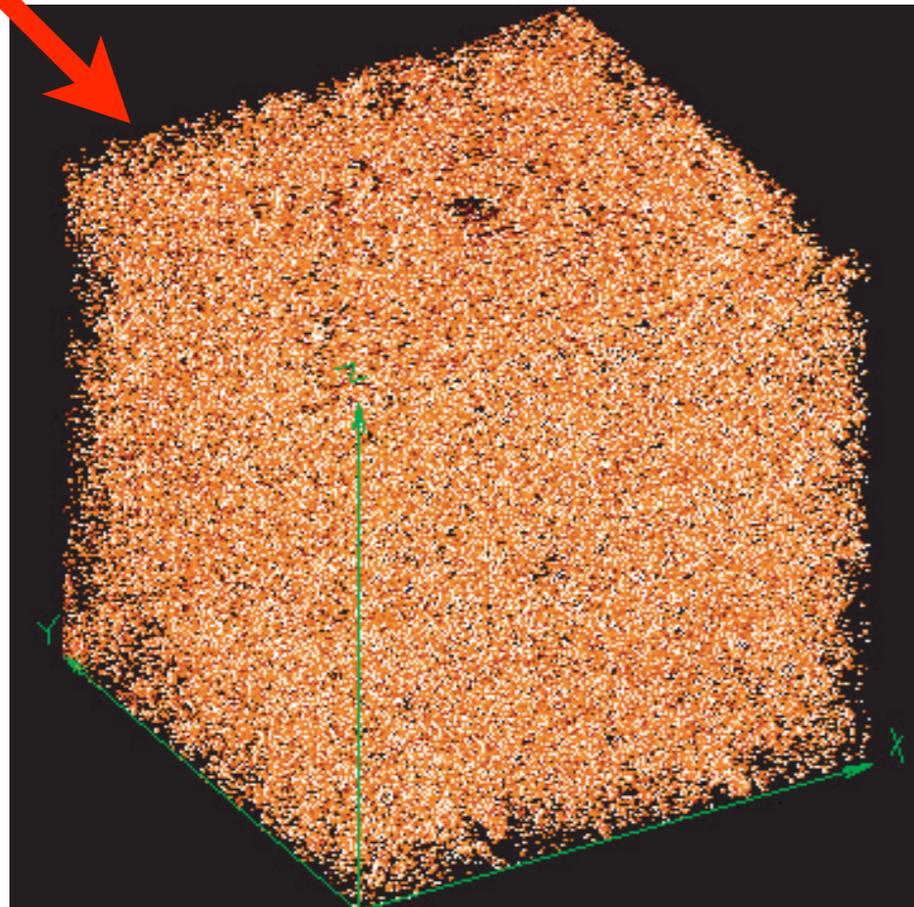
# Assessments of dispersions: the extremes

Safety



a) <2.2 vol% BT-93

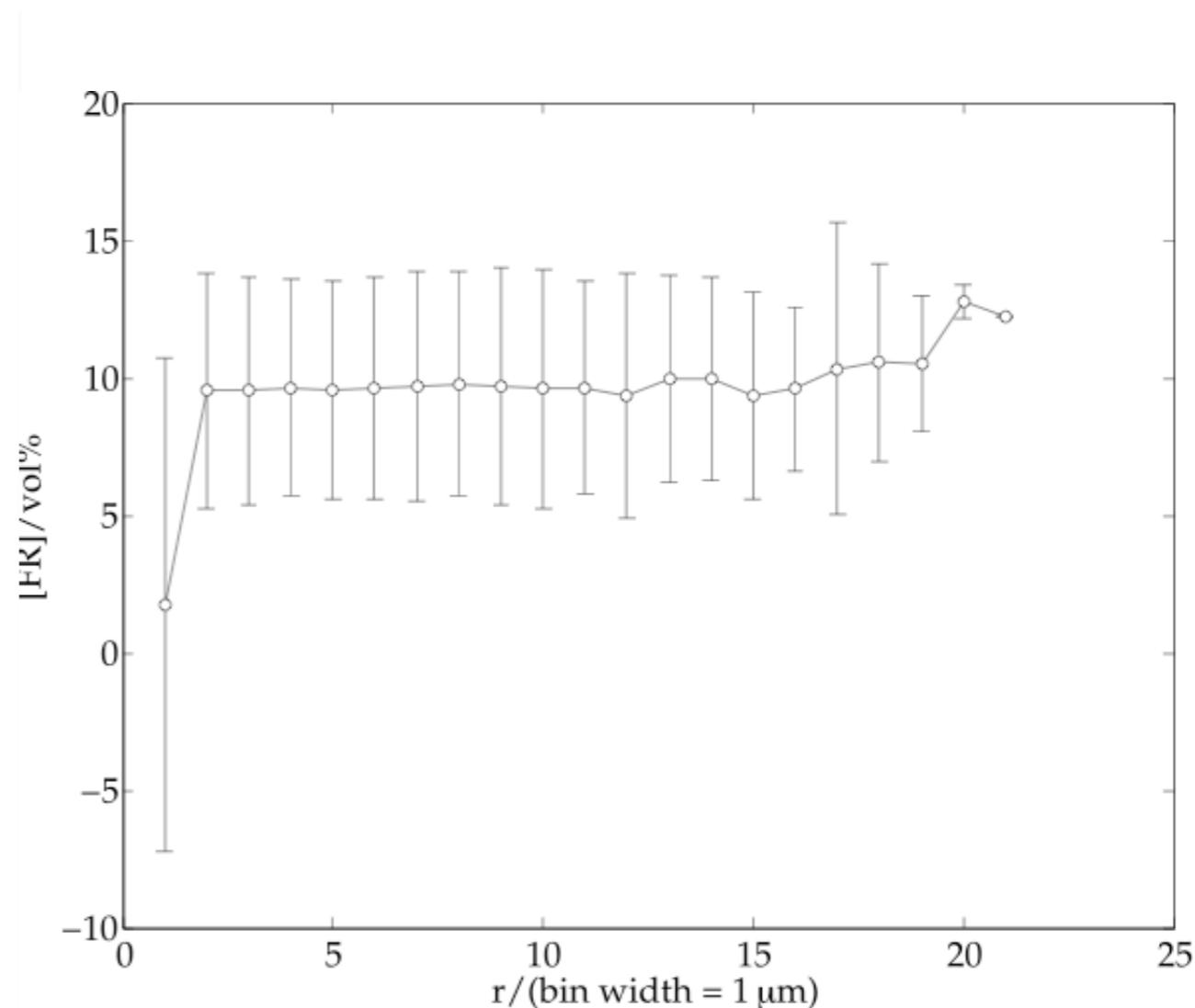
b) <0.1 vol% Sb<sub>2</sub>O<sub>3</sub>



By inspection, there appear to be no large, connected regions in red, that is, no regions large enough to support a flame. Thus, the mixing is judged to be good enough to make a safe material.

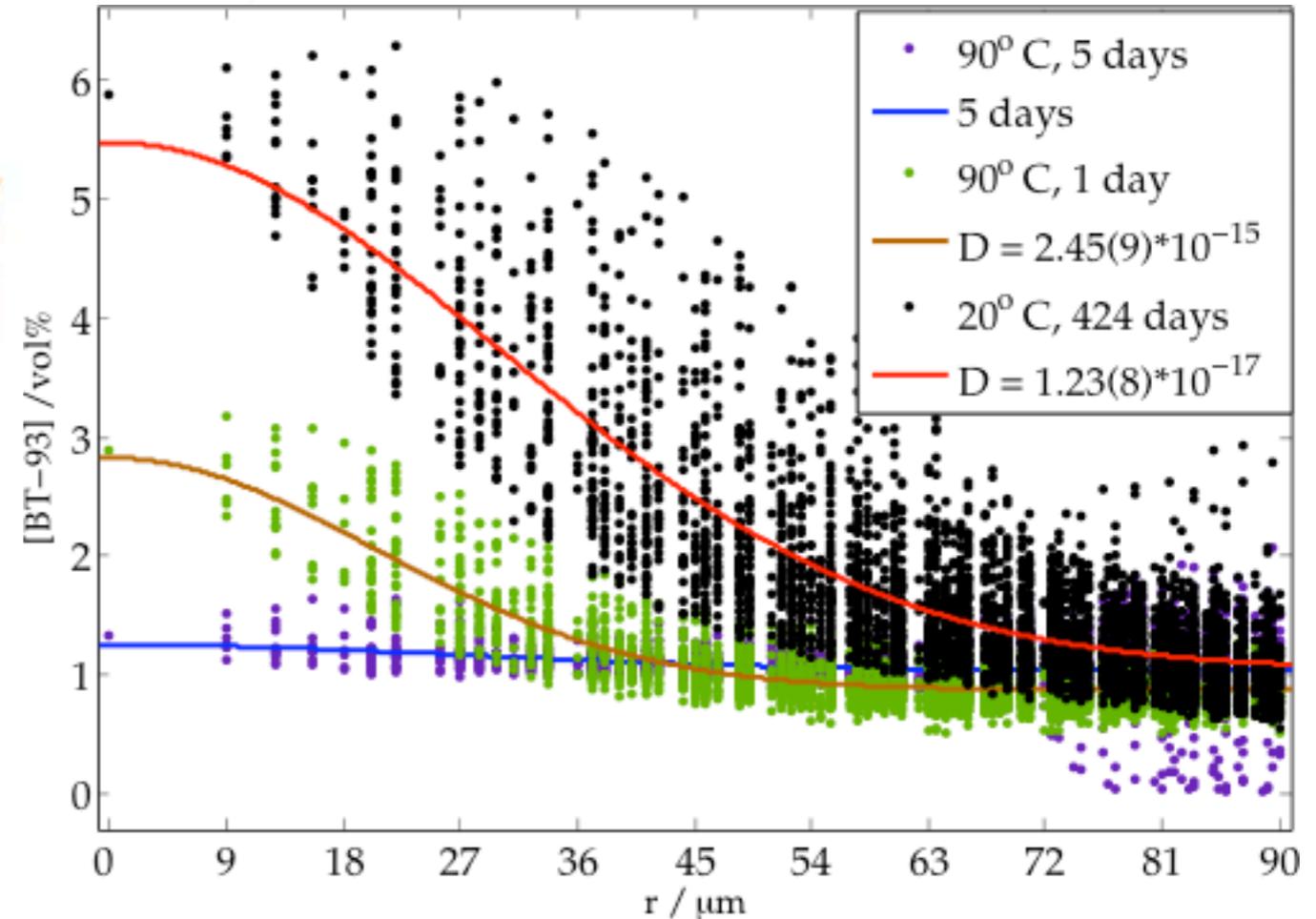
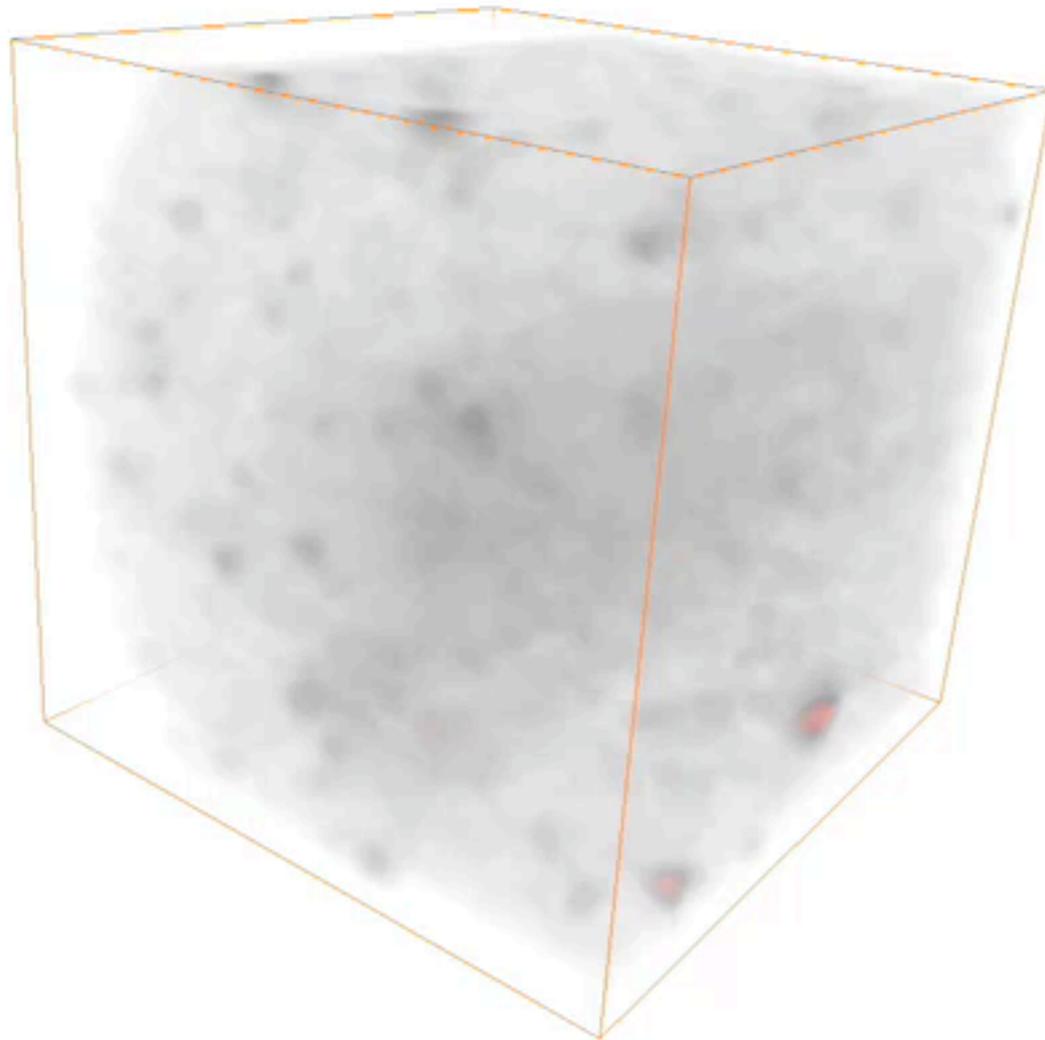
Sample: Fiberglass reinforced nylon with flame retardant and  $\text{Sb}_2\text{O}_3$

Questions: What are FR and  $\text{Sb}_2\text{O}_3$  concentrations around fibers?



Sample: Flame retardant with initial poor blend.

Question: Can dissolution of FR as a function of anneal time / temperature be measured?



# Mathematics: Need more reconstruction and 3D image analysis

Jan 9-12, 2006 in Minnesota  
<http://www.ima.umn.edu>



IMA - Institute for Mathematics and its Applications

Imaging, September 2005-June 2006

## IMA Workshop: 3-D Image Acquisition and Analysis Algorithms

January 9-12, 2006

Organizers:

**Les Butler**

Department of Chemistry  
Louisiana State University  
lbutler@lsu.edu  
<http://chemistry.lsu.edu/butler/>

**Gestur Ólafsson**

Department of Mathematics  
Louisiana State University  
olafsson@math.lsu.edu  
<http://www.math.lsu.edu/~olafsson/>

**Todd Quinto**

Department of Mathematics  
Tufts University  
todd.quinto@tufts.edu  
<http://www.tufts.edu/~equinto>

- ▶ Home page
- ▶ About the IMA
- ▶ Website Reporting News
- ▶ Programs and Activities
- ▶ Preparing Publications
- ▶ Research Group Meetings
- ▶ Website and Local Information

Search

  
[more options](#)

[www.ima.umn.edu](#)



Contact Information

Program Registration

Postdoc/Membership Application

Program Feedback

Material from Talks

Audio/Video

Industrial Programs

Program Solicitation

Calendar

Join our Mailing Lists

<a href="#">Schedule</a>	<a href="#">Participants</a>	<a href="#">Registration</a>	<a href="#">Feedback</a>
<a href="#">Dining Guide</a>			<a href="#">Maps</a>

Schedule and list of participants are not yet available.

New mathematics and algorithms are needed for 3-D image acquisition and analysis. The 3-D images come from many disciplines: biomedicine, geology, chemistry, and microfabrication. The mathematics is wide-ranging and includes at least tomography and inverse problems, wavelets, PDE, and conformal mapping. The depth of the problem and the extent of the mathematics argues for multiple, long-duration collaborations that are fostered by a workshop series.

IMA theme for Sept '08 - June '09  
"Mathematics & Chemistry"

# Instrumentation: How to image phosphorus-based flame retardants?

Technique	Resolution, Field of View, Expt. Time	Comments
Synch. X-ray	2 $\mu\text{m}$ , $1024^3$ , 1-8 hrs <b>new: 30 nm!!</b>	> 10 beamlines in US, mature, reliable, great elemental sensitivity for $Z \geq 35$ (Br)
$^{13}\text{C}$ & $^{31}\text{P}$ MRI	400 $\mu\text{m}$ , $128^3$ , 6 hrs	lowest S/N, poorest resolution, best chemical speciation
<b>neutron tomography</b>	50 $\mu\text{m}$ , $1024^3$ , 2 hrs	~6 beamlines worldwide, some in renovation, elemental sensitivity. US: NIST, UC Davis, <b>Spallation Neutron Source</b>
electron micro. tomo	2 nm, $512^3$ , ? hrs	in development; best sample geometry is a thin rod
microtome & 2D EM	2 x 2 x 50 nm, > $1024^3$ , >12 hrs	labor intensive; problems with slice-to-slice alignment

# Spallation Neutron Source

- Neutrons are produced at near-point source by the collision of high-energy protons with a Hg target: 695 ns pulse with 60 Hz rep. rate.
- The experimental hall is about 3/4-populated.  
Is there room for tomography?



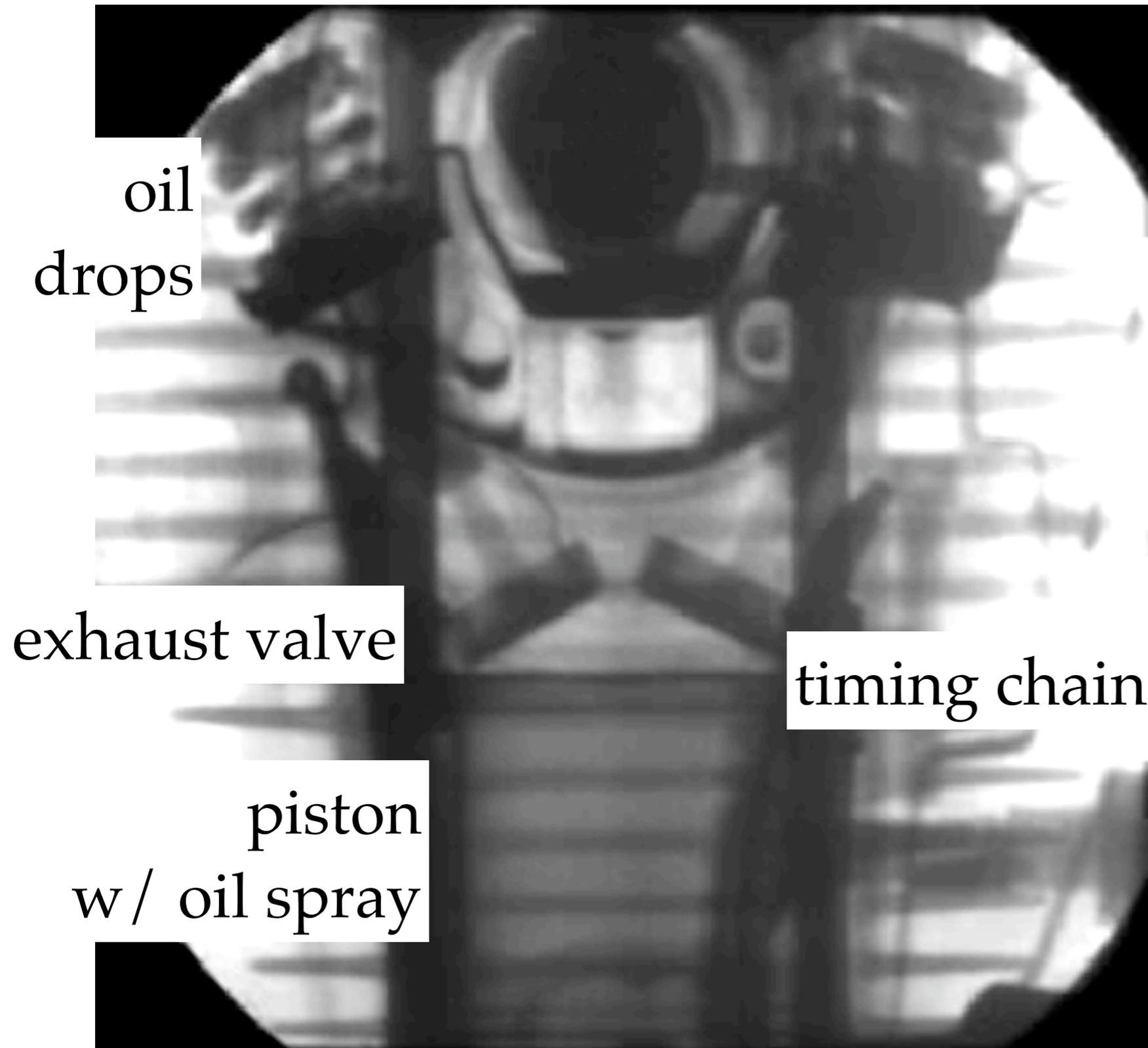
Linear accelerator



Experimental hall

# Examples of Radiography in Engineering

- FRM-II (Munich): air-cooled gas engine



This work uses back projection.

Plans to use discrete tomography for 3D movies.

Movie recorded at ILL by G. Frei (PSI), B. Schillinger (FRM-II), and A. Hillenbach (ILL), et al.

<http://sns.gov>

The Spallation Neutron Source is an accelerator-based neutron source in Oak Ridge, Tennessee, USA. At full power, the SNS will provide the most intense pulsed neutron beams in the world for scientific research and industrial development.

SPALLATION NEUTRON SOURCE The next generation of materials research SNS

Transportation Electronics Manufacturing Environment Medicine Engineering Plastics

Location ORNL SNS Home Thursday, September 28, 2006

Search

About SNS

SNS Science

Users

Instruments

Project Status

News & Events

Jobs & Procurement

Visitor Info

SNS in the Community

Contact Us

SNS Internal

The Spallation Neutron Source is an accelerator-based neutron source in Oak Ridge, Tennessee, USA. At full power, the SNS will provide the most intense pulsed neutron beams in the world for scientific research and industrial development.

Completed in May 2006, SNS is ramping up to its full-power capability of 1.4 MW. Initial users are expected in fall 2006.

More about the SNS commissioning...

Upcoming Workshops & Conferences

25th Annual Meeting of the American Association for Aerosol Science and 7th International Aerosol Conference  
September 10-15, 2006  
St. Paul, Minnesota

Tennessee Structural Biology Symposium,  
September 29-30, 2006  
Knoxville and ORNL

8th World Conference on Neutron Radiography  
October 16-19, 2006  
Gaithersburg, Maryland

Imaging & Neutrons 2006 (IAN2006)  
October 23-25, 2006  
ORNL/SNS  
Oak Ridge, Tennessee

SNS-HFIR User Group

SPALLATION NEUTRON SOURCE HIGH FLUX ISOTOPE REACTOR

SNS is part of the Neutron Science Program at Oak Ridge National Laboratory, a multiprogram research and development facility managed by UT-Battelle, LLC, for the U.S. Department of Energy Office of Science.

Oak Ridge National Laboratory Office of Science U.S. DEPARTMENT OF ENERGY

SNS Webmaster Privacy & Security Disclaimers  
Last Modified: Monday, September 25, 2006 10:31 AM

# IAN2006

Imaging and Neutrons 2006

October 23-25, 2006

Oak Ridge, TN

IAN2006 is an international action-oriented workshop to

- ◆ Identify the current needs and potential contributions of imaging with neutrons in a wide range of science and areas of applications.
- ◆ Recognize new imaging techniques that may be made possible by advanced next generation sources that go beyond established techniques of radiography and tomography.
- ◆ Produce a report identifying both potentially valuable imaging techniques and directions for additional research and investment to realize this potential worldwide.

## Applications areas

- ◆ Medical/Biomedical
- ◆ Molecular and Cellular Biology
- ◆ Chemistry
- ◆ Engineering
- ◆ Physics
- ◆ Geology
- ◆ Energy/Nuclear Power
- ◆ Materials Research
- ◆ Cultural Heritage
- ◆ Homeland Security
- ◆ Contraband Detection

## Techniques

- ◆ Radiography
- ◆ Tomography
- ◆ Microscopy
- ◆ Holography
- ◆ Neutron Simulated Emission Computed Tomography
- ◆ Magnetic imaging
- ◆ Resonant imaging
- ◆ Bragg-edge imaging by Time of Flight
- ◆ Advanced reconstruction algorithms
- ◆ Other techniques to be identified

## International Organizing Committee

- |  |  |
|--|--|
| D. Penumadu (University of Tennessee), Chair             | E. Lehmann (Paul Scherrer Institute)               |
| C. Andreani (Università degli Studi di Roma Tor Vergata) | F. Muelhauser (International Atomic Energy Agency) |
| M. Arai (Japan Atomic Energy Agency)                     | D. Myles (Oak Ridge National Laboratory)           |
| W. Ball (University of Cincinnati)                       | E. Reber (Idaho National Laboratory)               |
| L. Butler (Louisiana State University)                   | B. Schillinger (Technische Universität München)    |
| J. Cremer (Adelphi Technology Inc.)                      | H. Schober (Institut Laue Langevin)                |
| C. Floyd (Duke University Medical Center)                | D. Sumner (University of California, Davis)        |
| D. Froom (Aerobatics, Inc.)                              | B. Sur (Chalk River Laboratories)                  |
| R. Gähler (Institut Laue Langevin)                       | M. Vannier (University of Chicago)                 |

## Local Committee

- M. Agamalian (SNS, ORNL)
- H. Bilheux (SNS, ORNL)
- A. Ekkebus (SNS, ORNL)
- C. Hubbard (HTML, ORNL)

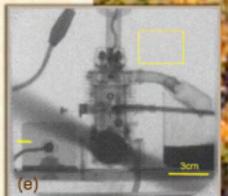
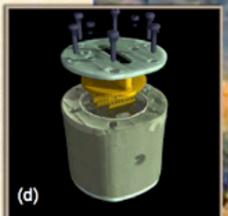
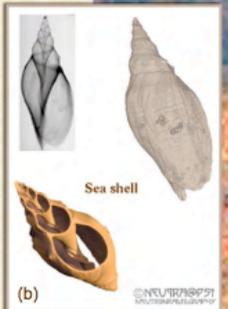
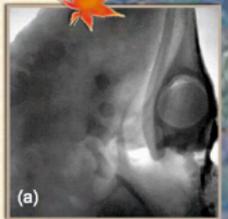
[www.sns.gov/workshops/ian2006](http://www.sns.gov/workshops/ian2006)

For additional information, contact: Al Ekkebus, [ekkebusae@sns.gov](mailto:ekkebusae@sns.gov), (865) 241-5644

Workshop supported by Oak Ridge National Laboratory, Spallation Neutron Source

- ◆ Integrated Infrastructure Initiative for Neutron Scattering and Muon Spectroscopy (NMI3)
- ◆ Oak Ridge Associated Universities
- ◆ Joint Institute for Neutron Sciences
- ◆ in cooperation with the International Atomic Energy Agency

Source: (a) D. Schwarz et al., Paleontology Electronica (2003), Neutra Facility, PSI. (d) E. Lehmann et al., Neutra Facility, PSI.  
(b) E. Lehmann et al., Neutra Facility, PSI. (e) J. Brunner et al., Nuclear Instruments and Methods in Physics Research A 542 (2005), Neutrograph Facility, ILL.  
(c) W. Kockelmann, Applied Physics A 83 (2006), Neutrograph Facility, ILL.



<http://sns.gov>

The Spallation Neutron Source is an accelerator-based neutron source in Oak Ridge, Tennessee, USA. At full power, the SNS will provide the most intense pulsed neutron beams in the world for scientific research and industrial development.

SPALLATION NEUTRON SOURCE | The next generation of materials research

Transportation Electronics Manufacturing Environment Medicine Engineering Plastics

Location ORNL SNS Home Thursday, September 28, 2006

Search

About SNS

SNS Science

Users

Instruments

Project Status

News & Events

Jobs & Procurement

Visitor Info

SNS in the Community

Contact Us

SNS Internal

The Spallation Neutron Source is an accelerator-based neutron source in Oak Ridge, Tennessee, USA. At full power, the SNS will provide the most intense pulsed neutron beams in the world for scientific research and industrial development.

Completed in May 2006, SNS is ramping up to its full-power capability of 1.4 MW. Initial users are expected in fall 2006.

More about the SNS commissioning...

Upcoming Workshops & Conferences

25th Annual Meeting of the American Association for Aerosol Science and 7th International Aerosol Conference  
September 10-15, 2006  
St. Paul, Minnesota

Tennessee Structural Biology Symposium  
September 29-30, 2006  
Knoxville and ORNL

8th World Conference on Neutron Radiography  
October 16-19, 2006  
Gaithersburg, Maryland

Imaging & Neutrons 2006 (IAN2006)  
October 23-25, 2006  
ORNL/SNS  
Oak Ridge, Tennessee

SNS-HFIR User Group

SPALLATION NEUTRON SOURCE

HIGH FLUX ISOTOPE REACTOR

SNS is part of the Neutron Science Program at Oak Ridge National Laboratory, a multiprogram research and development facility managed by UT-Battelle, LLC, for the U.S. Department of Energy Office of Science.

Oak Ridge National Laboratory

Office of Science  
U.S. DEPARTMENT OF ENERGY

SNS Webmaster Privacy & Security Disclaimers  
Last Modified: Monday, September 25, 2006 10:31 AM

# IAN2006

Imaging and Neutrons 2006

October 23-25, 2006

Oak Ridge, TN

IAN2006 is an international action-oriented workshop to

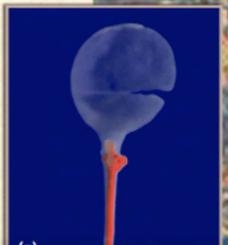
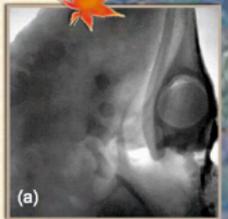
- ◆ Identify the current needs and potential contributions of imaging with neutrons in a wide range of science and areas of applications.
- ◆ Recognize new imaging techniques that may be made possible by advanced next generation sources that go beyond established techniques of radiography and tomography.
- ◆ Produce a report identifying both potentially valuable imaging techniques and directions for additional research and investment to realize this potential worldwide.

#### Applications areas

- ◆ Medical/Biomedical
- ◆ Molecular and Cellular Biology
- ◆ Chemistry

#### Techniques

- ◆ Radiography
- ◆ Tomography
- ◆ Microscopy



Test beamline under construction at HFIR. Will test neutron optics and detectors. Might be operational by mid-2008.

A. Ekkebus (SNS, ORNL)  
C. Hubbard (HTML, ORNL)

[www.sns.gov/workshops/ian2006](http://www.sns.gov/workshops/ian2006)

For additional information, contact: Al Ekkebus, [ekkebusae@sns.gov](mailto:ekkebusae@sns.gov), (865) 241-5644

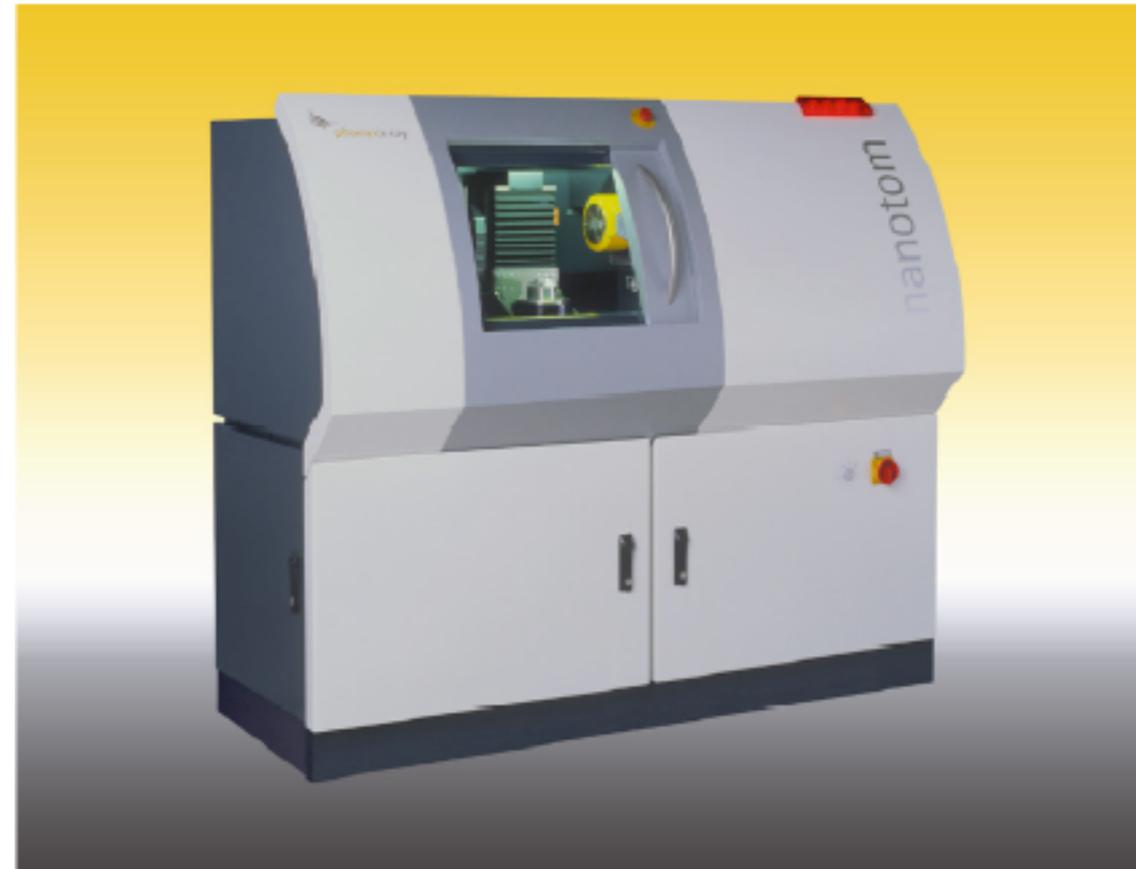
Workshop supported by Oak Ridge National Laboratory, Spallation Neutron Source

- ◆ Integrated Infrastructure Initiative for Neutron Scattering and Muon Spectroscopy (NMI3)
- ◆ Oak Ridge Associated Universities
- ◆ Joint Institute for Neutron Sciences

in cooperation with the International Atomic Energy Agency

Source: (a) D. Schwarz et al., Paleontology Electronica (2003), Neutra Facility, PSI. (d) E. Lehmann et al., Neutra Facility, PSI.  
(b) E. Lehmann et al., Neutra Facility, PSI. (e) J. Brunner et al., Nuclear Instruments and Methods in Physics Research A 542 (2005), Neurograph Facility, ILL.  
(c) W. Kockelmann, Applied Physics A 83 (2006), Neurograph Facility, ILL.

# Lab tomography: the Phoenix X-ray nanoTom



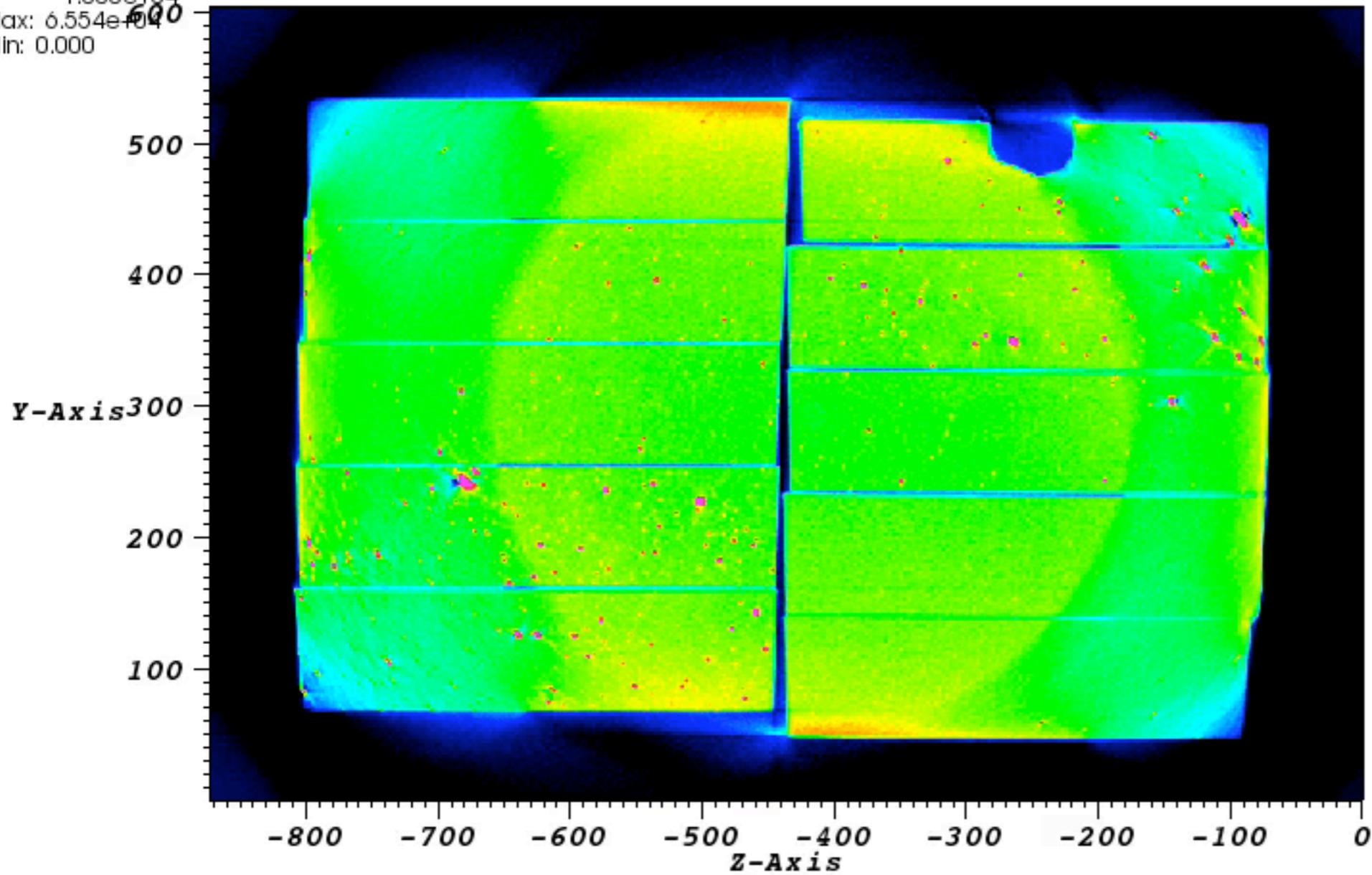
99B	102F
99D	102D
99A	102A
99G	99J
99F	99H

DB: poly\_samples.h5  
Cycle: 0 Time:0

# nanoTomo

~210 keV, 34  $\mu\text{m}$

Pseudocolor  
Var: poly\_102f  
2.000e+04  
1.750e+04  
1.500e+04  
1.250e+04  
1.000e+04  
Max: 6.554e+04  
Min: 0.000

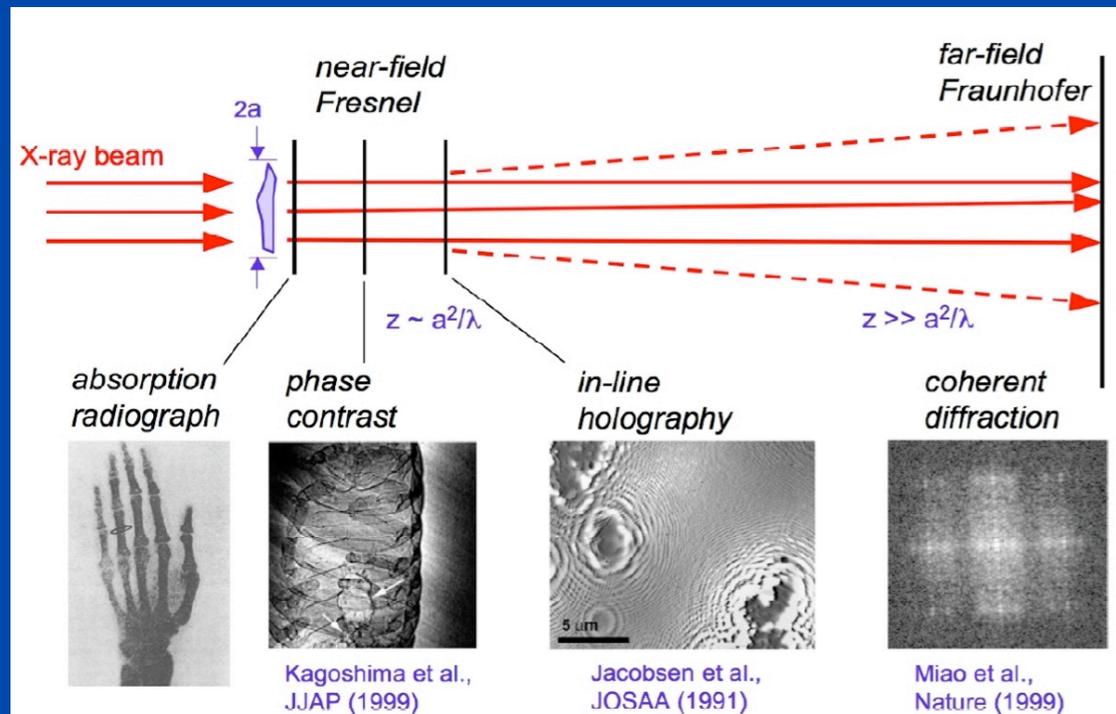


99F	99H
99G	99J
99A	102A
99D	102D
99B	102F

bottom up view

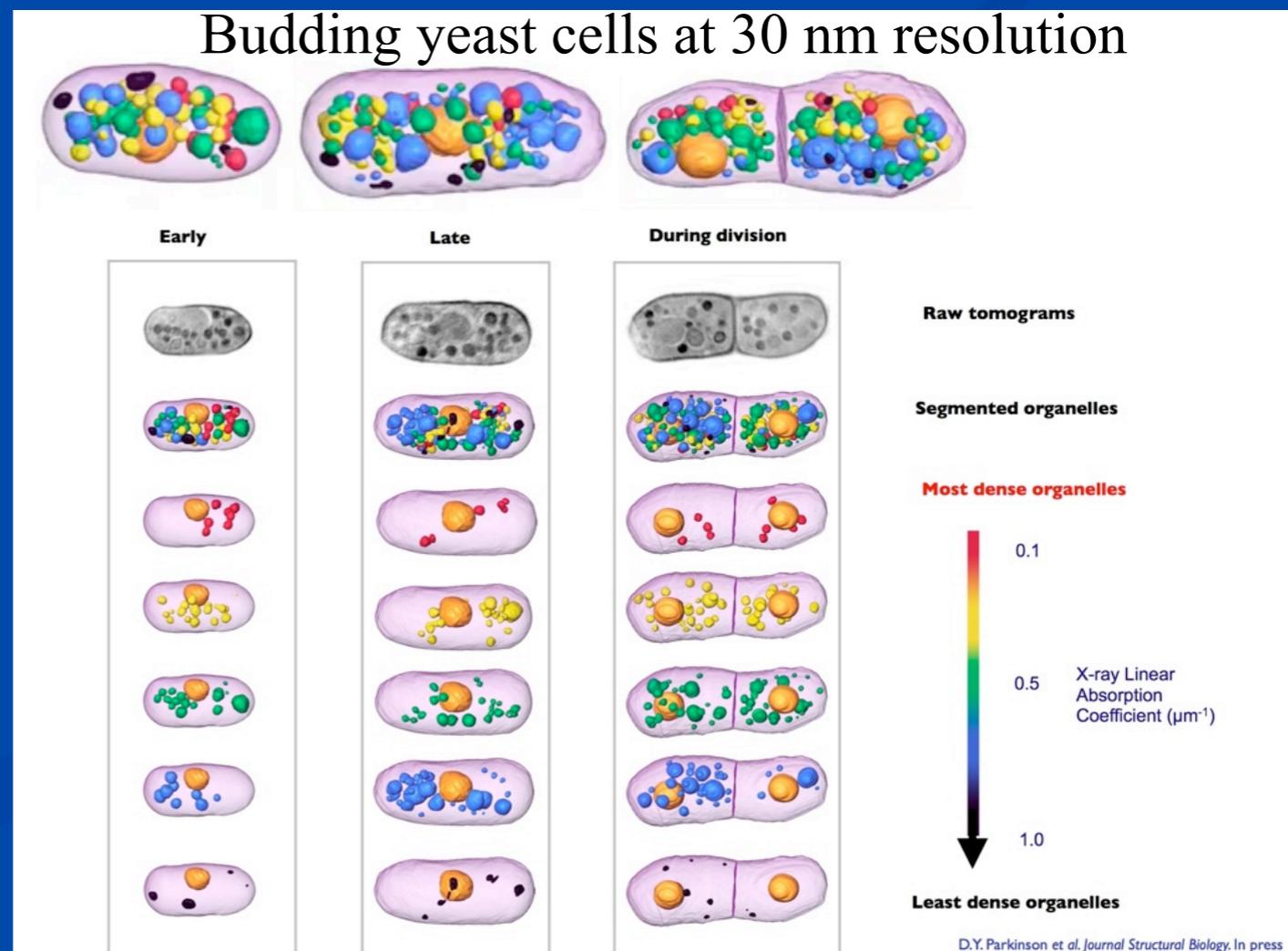
# Tomography: future

- If DOE BESAC recommends 4-th gen. soft X-ray source (< 1 keV), then
  - Image biological cells at ~500 eV, the 'water window'. Full 3D volumes can be imaged at ~40 nm resolution today, and potentially to 10 to 15 nm. Concerns are X-ray flux damage to cell will require better projection reconstruction methods, better attention to sampling theory. (McDermott, ALS)
  - Many applications to polymer blends, composite materials, especially with coherent diffractive imaging
  - MHI-ers: ALS nanotomography: Carolyn Larabell, Gerry McDermott, (or from their groups), Ian McNulty (APS), Franz Pfeiffer (Swiss Light Source)



CAMD now:  
absorption &  
phase contrast

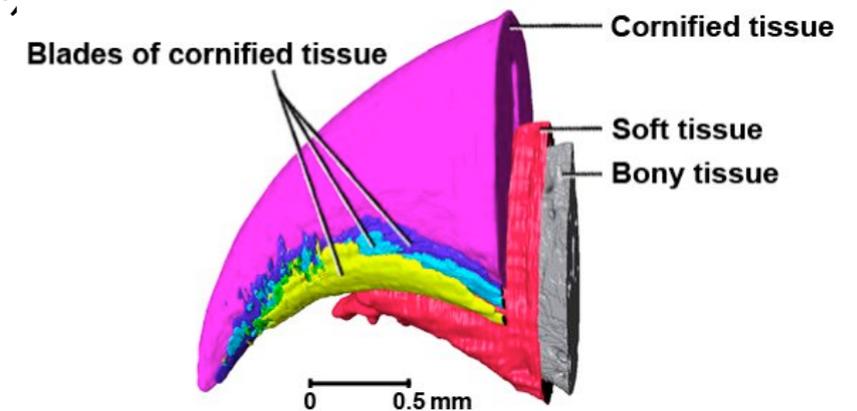
4-th gen. X-ray  
X-ray optics for ~10 nm  
resolution & coherent  
diffractive imaging



# software stack (Ed)

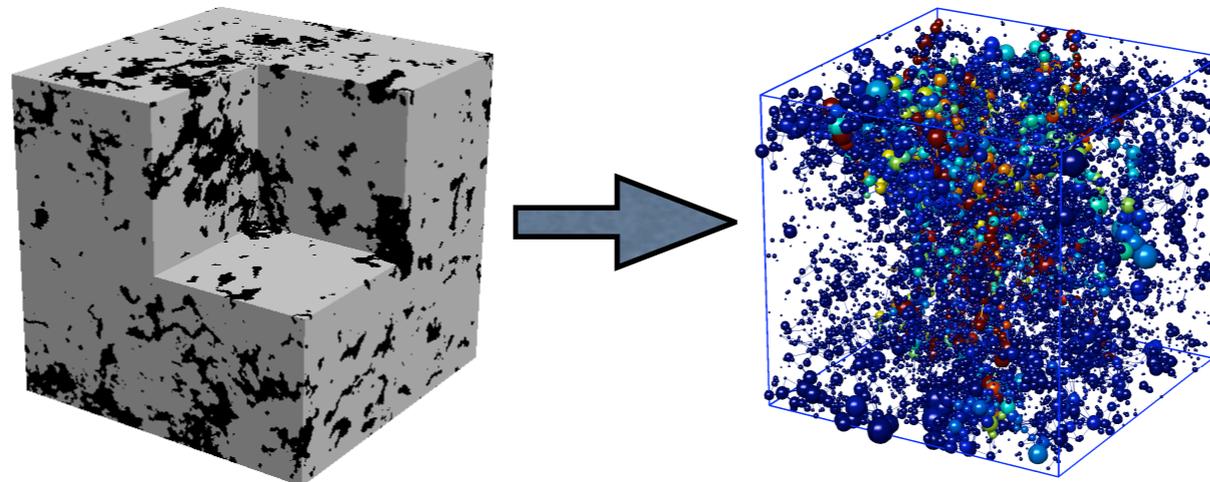
- 10 GB per experiment (1 - 10 expts / day)
- LLNL VisIT (parallelized visualization)
- file types: HDF5 and DICOM
- huge metadata needs
- currently: FileMaker Pro and collaborators append metadata to links to HDF5 files
- collaborators in LaTech, APS, Munich, and industry

New structures in cat claws discovered with synchrotron X-ray tomography.  
Homberger, 2007



Real sandstone samples provides authentic geometry for flow modeling. Applications range from environmental remediation to oil&gas recovery.

Thompson & Willson, 2008



flow rates  
red = fast  
blue = slow